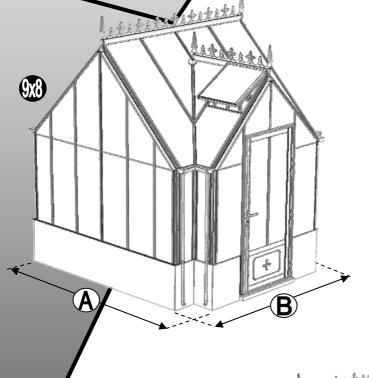
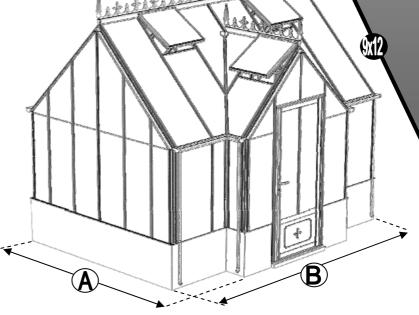


# Victorian 'RUSHBY' 9 Assembly Instructions



NOMINAL SIZE	A (mm)	B (mm)
9 x 8		2630
9 x 12	2905	3870
9 x 16		5110
9 x 20		6350



Issue 1



Thank you for purchasing your new Robinsons greenhouse. We recommend you familiarise yourself with the instructions and read all safety information before you commence assembly. This instruction manual is also available online at www.robinsonsgreenhouses.co.uk in our technical help section should you need to reprint it. Should you require any additional advice you can always call us on 0116 267 7091

These instructions are divided into sections highlighted by a white number/letter on a black background at the bottom corner of most pages (see opposite page for details); part lists, B-base, P-preparation, 1-rear, 2-porch gable, 3-end gables, 4-porch sides, 5-main frame assembly, 6a-rear roof, 6b-porch roof, 7-vent, 8-louvre, 9-glazing, 10-vent attachment, 11-door attachment, 12 anchoring down, 13 finishing touches, 14 optional shelf, 15 optional staging. If you need to contact us for assistance please refer to the relevant section/s. If your building is longer than 12', i.e. has an extension then please also refer the separate extension manual before you begin construction.

### **Safety Warning**

- Glass and aluminium can potentially cause injury. Please ensure you wear protective goggles, gloves, headgear and suitable footwear when assembling and glazing the building.
- Please remember that glass is fragile and should be handled with extreme care. Always clear up and dispose of any breakages immediately.
- Do not assemble the greenhouse in high winds.
- For safety reasons and ease of assembly, we recommend that this greenhouse is assembled by a minimum of two people.
- Please clear all lying snow from the greenhouse roof as it can cause the roof to buckle or collapse.

### Site Preparation

- When selecting a site for your greenhouse, it is vital that you choose as flat and level an area as possible.
- A concrete or slabbed base will provide the most solid foundation for your greenhouse.
- IMPORTANT: Do **not** fix your building down until the building is fully assembled, including glazing.
- Avoid placing your greenhouse under trees or in other vulnerable locations.
- To minimise the risk of wind damage, try to select as sheltered a site as possible, e.g. beside a hedgerow or garden fence.

### **Additional Considerations**

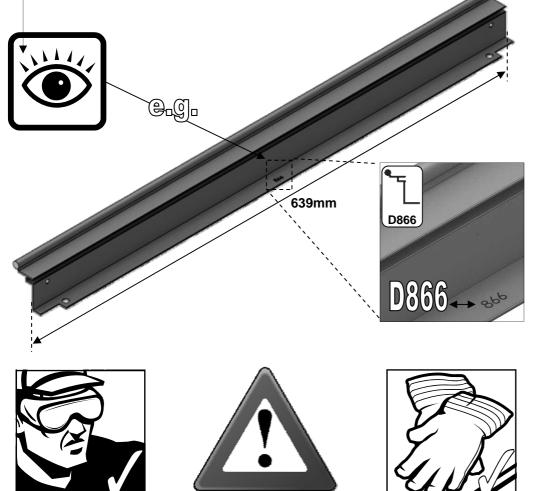
- Please bear in mind that assembling your greenhouse can be time consuming. You may need to spread the construction over two or more
  days. We recommend that you avoid leaving the building partially glazed. If you ever have to leave your greenhouse half assembled and not
  anchored down, weigh it down with slabs or bags of sand to stop the wind moving it.
- You will find it helpful to prepare a large, clean and clear area in which to work in. A garage floor or flat lawn area is ideal.
- If you have arranged for someone to install your greenhouse for you, please check that all components are included. Some parts are numbered and can be identified by a stamped or hand written number (without the 'D'). Alternatively, the com-

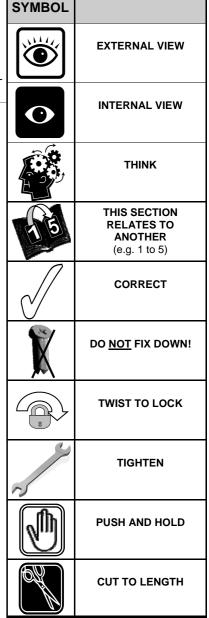
ponents can be identified by their distinctive profiles, lengths and quantities detailed in the parts list (see next page).

- Anchoring down your greenhouse should be the final stage of construction (including glazing).
- Once installed your greenhouse requires little maintenance, but to maintain the smooth running of your door(s) WD40 or similar can be applied to the door pivot pins / lock etc...

### Guarantee

 Your new Robinsons greenhouse is guaranteed for 10 years against faulty manufacture of the framework. This does not include glazing, moving parts, accidental damage or wind damage.





**KEY DESCRIPTION** 

**KEY** 

SECTION NO	TITLE	ASSEMBLY SYNOPSIS: IMPORTANT INFORMATION / CONSIDERATIONS
110	PARTS LIST	Most components should have a 'D' code punched into their metal surface. Identify and separate all like for like components prior to assembly. The 'parts list' also separates parts into the various sections 1 - 13 shown below. Parts can also be identified by their profile pictures and stated lengths etc
В	BASE	Base dimensions and recommendations. Ensure that your base is level as this will make assembly of the building, especially the glazing of the roof much more straight forward. Please be aware that the hinge door on your greenhouse opens inwards, make sure that there will be no interference between the door and the foundations.
Р	PREPARATION	Tools required. <u>IMPORTANT</u> : Use WD40 or similar in the glazing bar channels and insert the black glazing rubber prior to frame assembly.
1	REAR	Take the glazing bars 'D609' with the rubber inserted and the diagonal braces 'D604', use 10mm bolts to join them to the gutter and 15mm bolts to the cills (note how the head of the bolt slides into each glazing bar during construction). Please also remember to slide in your 22mm bolts for attaching the decorative eave spandrels 'DV100' in section 6.
2 / 3	PORCH GABLE END GABLES	Again ensuring that the gable framework is rubbered-up follow the diagrams to assemble each gable in the building. Make sure that you have inserted the extra bolts utilised in sections 4 and 5. On the roof and side corner bars not every rubber channel will require rubber unless it is to be utilised in a partition (see separate manual and section P).
4	PORCH SIDES	The porch sides (the L-shaped area to the left and right of the porch gable between cills and gutters level) can either be built in situ piece by piece or built away from the structure as an L-shape and then attached in a similar manner to plain gable/s to rear. Please ensure that where relevant you slide 2 x 22mm bolts into the side bars for the attachment of the DV100 eaves spandrels.
5	MAIN FRAME ASSEMBLY	Take the rear (1) and the end gables (3) and join them together on your base. It is a good idea to tie some ladders to the sides to support them if you do not have anyone to hold them for you. Once the porch sides (4) have been attached to the main building then the porch gable (2) can be inserted between them in the same way you would attach a end gable to the rear. You will now have a T-shaped framework. It is important that you check that the internal diagonal measurements within the building are equal to ensure that the building is square, spending a little time on this now will speed up roof assembly and glazing. On buildings longer than 12' the end gable (1) should attach to the extension sides (see separate manual) first before the rear maintaining 620mm spacings, e.g. a 16' building = end (3), 4' handed extension sides, 8' rear (1), 4' handed extension sides, end (3).
6a	REAR ROOF	Attach the main ridge between the end gables and then the rubbered-up roof bars 'DV254' ensuring that they are fully butted up to the ridge and down onto the gutter. Attach your cresting before you glaze the building to give yourself more room to work. Utilise the 22mm bolts slid into the rear (section 1) and roof bars to attach your DV100 and DV101 spandrels. On longer models you may need to carefully prop up the roof and tie the sides together to keep the ridge and gutters straight (i.e. not sagging or bowed) until the building is fully glazed.
6b	PORCH ROOF	The porch ridge can be fitted to the porch gable supporting its free end with ladders or a wooden sprag. The porch hips 'DV381' can now be attached between the welded porch gutter sections and the free end of the porch ridge. A 'lower' height porch utilises a DV380 bracket to allow the porch ridge to connect to the main module. Identify all of the handed roof bars and look for their locations. Insert the rubber into their channels and when attaching ensure again that were relevant you slide in 22mm bolts for eave (x2) and roof spandrels (x2). Eave and Roof sprandrels can now be attached using the previously inserted 22mm bolts. The ladders / sprag supporting the porch ridge free end can now be removed.
	VENIT	Prior to glazing the cresting and finials should be siliconed into place. Attaching them once the glass has been installed by leaning through vent apertures is more time consuming.
7a	VENT	Once the vent is glazed add silicone to the vent sides and top. Stand the vent/s on their hinge (vent top) and then leave the silicone to set.
7b	VENT SLAM	The slam bar 'D079' can be moved up and down between the roof glazing bars so that it can be butted down onto the pane of glass beneath, the autovent will be attached to it later on (10).
8	LOUVRE	They attach to the building during the glazing process (9) like a piece of glass with a black separator above them. If you are fitting an optional auto-louvre then you need to carefully drill (3mm bit) out the rivets which mount the handle to the frame. You can then either utilise those holes or create more to mount the unit. On the 8' long building they will both have to go back centre side by side.
9	GLAZING	Layout the bar cappings and covers around the building like a sundial checking that all is present and correct. You can also place the roof cappings in the gutters so they are closer to hand. Use the capping and the self tapping screws to then hold the glass in place. The covers then enclose the screw heads giving a neat finish. It is a good idea to glaze two roof sections first to ensure the building is square followed by two side sections to ensure the building isn't leaning.
		The porch cowling 'DV341' should be attached before the vents are inserted so that access through vent apertures is available. Silicone the cowling area internally, position cowl and VERY carefully (avoiding glass below) mark, drill and screw x 2 'FS6018' into place. <a href="MPORTANT:">IMPORTANT:</a> Silicone the cowling externally and check with watering can than the cowl is water tight, note silicone can be moulded shortly after application if you wet your fingers.
10	VENT ATTACHMENT	IMPORTANT: On the roof sections please make sure that you place a screw around 25mm / 1" from the bottom of each capping strip (create a hole in the plastic if required) and that the screws are nice and tight to avoid any glass slippage.  Take the assembled vent and slide the vent hinge 'D866' into the end of the ridge allowing the vent to pivot open and closed. Vent stops go either side of the vent to stop any lateral movement (so insert stop / vent / stop). Attach the Bayliss XL autovents.
11	DOOR ATTACHMENT	Your door comes pre-constructed and locked minus the handles and their pivot pin but now it needs to be mounted to the front end of your building. Utilise the 'DV522' plates and twist in crop headed bolts to join the door and its frame to the building (pinch the door frame against your long front verticals whilst tightening your 'DV522' plates to ensure that there is no gap). If you are struggling to eradicate the gap between the door frame and verticals then some silicone can be carefully applied to the area to create a vertical seal. Be careful not to lock yourself in the building and to avoid damage do not open the door until it is attached to the front gable. Getting the door to swing perfectly without dropping or rubbing on the ground may require some small but vital adjustments. You may also need to insert a packer underneath the door frame hinge to increase ground clearance. Part 'DV275' canopies the door frame top hiding the clearance space at the top of the door. The door can only be made to swing inwards.
		IMPORTANT: Please do NOT let the door slam open or closed as it is likely to cause damage to the door and the frame. Please twist the handle to open and close. Please also be aware that your door KEYS (3 provided) are unique to the building so they should not be stored together.
12	ANCHORING DOWN	Now that the greenhouse is finished and the door and vent/s are operating without interference then you need to anchor the building down using 2" rawl plugs and screws. Use a 7mm masonry bit in a hammer drill to create the holes.
13	FINISHING TOUCHES	Now that the main body of the structure is complete you can add; downpipe fittings, eave bungs, gutter stop ends. It is also important to carefully apply some silicone to the internal eaves corners and external and internal ridge corners to minimise the chance of water entering the structure.
14	OPTIONAL REAR SHELVING	Robinsons integral cantilever staging and shelving attaches to the inside of the greenhouse frame using either square head bolts (insert four into each glazing bar 'D609' during construction of the rear (1)) or rectangular 'crop head' bolts which can be fitted retrospectively (both sets of bolts accompany the shelving/staging). This system allows the height of either the staging or the shelf
15	OPTIONAL REAR STAGING	to be set at an operator specific height. Commonly the staging brackets are set 900mm from the cills though you can alter this to suit the end user/s. The aluminium shelf / staging slats come in two lengths; (4'):1240mm 'D2002' and (6'):1860mm 'D2003'. These slats can combine to create any length of staging required, i.e. 4'+6' = 10' etc





Section Ref	Part No.	0.00	Size (mm)	_	9 12

	D021	1	2514	1	
	D023	<del>                                     </del>	3754		1
	DV210	[ </td <td>2517</td> <td>1</td> <td></td>	2517	1	
1	DV212		3757		1
	D604		1316	2	
	D609		1160	3	5
	RUBBER	Q	1000 (1m)	7	12
	D174	6	N/A	2	3

	DV301L	1		1
	DV301R	<del></del>	537	1
	D608	⇒ <u>†</u>	1160	2
	DV233L	بهلام		1
	DV233R		2173	1
	DV269		468	2
	DV300		1193	2
	DV250L		1345	1
2	DV250R			1
	D671		610	1
	DV275		904	1
	D163	000	90	2
	DV104		N/A	2
	DV105		N/A	1
	RUBBER	Q	1000 (1m)	18
	D174	6	N/A	2

Victorian Rushby

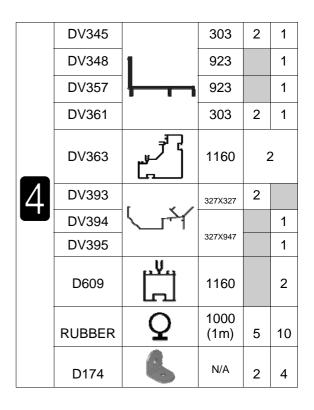
MAIN FRAME QUANTITIES

VENTS / DOORS etc SEPERATE

SEPERATE			
Part No.	9	9 12	
SYBOL M6X11	W		
10mm	112	124	
SYBOL M6X11 CROP			
10mm	20	20	
SYBOL M6X15			
15mm	37	41	
SYBOL M6X22			
22mm	28	52	
SYNUTM6  M6			
NUT	197	237	
FS6018			
19mm	2	2	

Section Ref	Part No.	Section	Size (mm)	9	9 12
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		1		
	DV231	لعب	2614	2
	D608		1160	4
	DV066L	بيلام		2
	DV066R		1505	2
	DV310L	بهلام		2
	DV310R		1972	2
	DV061		2401	2
3	DV273		2468	2
	DV307		1350	4
	DV251L	.¥.	1790	2
	DV251R		1790	2
	DV104		N/A	4
	DV105		N/A	2
	RUBBER	Q	1000 (1m)	56
	D174		N/A	10



Section Ref	Part No.	Section	Size (mm)	_	9 12
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	DV100		N/A	3	7
	DV101		N/A	4	6
	DV201	4	2517	1	
	DV203	X	3757		1
	DV349	$\times$	1230	,	1
	DV254	7	1790	3	7
6	DV375L	7		1	
O	DV375R		830	1	
	DV380		N/A	1	
	DV381	\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	1668	2	2
	DV384		444	1	
	DV386L	ь <del>М</del> а		1	
	DV386R	لما	1274	•	1
	RUBBER	Q	1000 (1m)	21	36

	D866	<b>~</b> _	639	2	5
	D863L		613	2	5
	D863R	<u>_</u>	613	2	5
7	D862	4	593	2	5
	D079 PLUS FLUFF	j H	590	2	5
	D114	0 0	N/A	4	10
	D220 PLUS FS6060 SCREW	6	N/A	4	10
	D205		N/A	4	10

	Section Ref	Part No.	Section	Size (mm)	9 9 8 12
•		Borr		465	
	6b	D613	-	460	1
	1/4	D618	-	1144	7 11
	3	D662 DV403L/R	-	600 1505	1 2 + 2
	3	DV403L/R DV408	-	2401	2+2
	10	DV408 DV479		1384	1
	3	DV479 DV610L/R	7 7	1972	2+2
	2	DV633L/R	-	2173	1+1
	6	DV654	-	1821	3 7
	6b	DV675L/R	-	863	1 + 1
	6b	DV685L/R		1305	1+1
	2/3	D610		1160	6
	1 / 4	D620	H	1144	6
	6b	DV650	- 7	1345	2
	6	DV651	•	1790	4
Q	2/3	D614		1162	6
	1 / 4	D619		1144	13 17
	2	D666		602	1
	6b	D685		459	1
	3	DV435		2401	2
	10	DV480		1384	1
	3	DV611L/R	ノ し	1972	2+2
	3	DV615L/R		1505	2+2
	2 6b	DV634L/R DV656		2173 1378	1+1
	6b	DV656 DV657	-	1378	7 11
	6 6b	DV657 DV679L/R	-	863	1+1
	6b	DV679L/R DV686L/R		1305	1+1
	6	DV341	(P)	N/A	1
	11	D522	0 0	N/A	10
		D119	SILICONE	<b>1</b>	1
		DV120		N/A	6
		D841		N/A	6
		D211	PIPE	1625	6
	13	D207		N/A	6
		D201	T	N/A	6
		D208		N/A	3

DV219

DV218

N/A

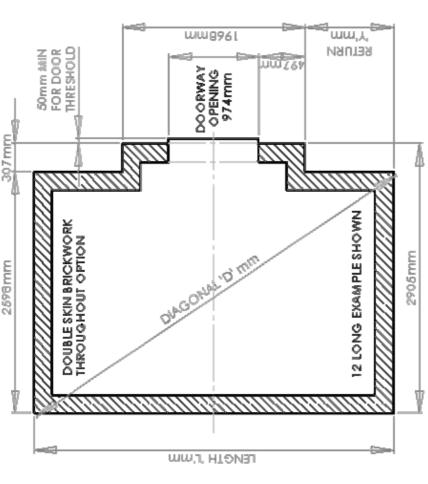
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3

• Victorian Rushby





CHOHSSHI. FOR DOOR 50mm MIN DOORWAY OPENING 974mm PIERS AT DOOR OPENING BRICKWORK OPTION IN SINGLE SKIN

DIAGONAL D

RETURN'Y'

LENGTH 'L'

331mm 951mm

2630mm 3870mm 5110mm 6350mm

8 LONG MODEL

2 LONG 6 LONG 20 LONG

DIMENSION VARIABLES (mm)

5732.5mm 4661mm 3697 mm

> 157 Imm 2191mm

6861mm

# CE NOTE FOR ROBINSOMS DWARF WALL GREENHOUSES

CONCRETE STRIP FOOTINGS SHOULD BE A MINIMUM OF 400mm WIDE X 200mm DEEP. IF THE SITE IS ON MADE UP GROUND IT IS IMPORTANT THAT THE FOOTINGS ARE CUT INTO THE COMPACTED GROUND BELOW. WHERE THE GROUND IS LIABLE TO MOVEMENT SUCH AS HEAVY CLAY OR LOOSE SANDY SOIL REINFORCING SHOULD BE ADDED TO THE CONCRETE FOOTINGS.

IT IS MOST LIPORTANT THAT THE BRICKWORK IS IN ACCORDANCE WITH THE YIM DIMENSIONS PROVIDED AND IS SQUARE, LEVEL AND UPRIGHT, THE DIAGONAL MEASUREMENTS SHOULD BE EQUAL.

WALS CAN BE EITHER DOUBLE OR SINGLE SKIN

ENGINEERING BRICKS ARE USED FOR THE TOP COURSE PLEASE ENSURE THEY ARE SOLID NOT CELLULAR (WITH HOLES THROUGH THEM TO DOWN OF THE GREENHOUSE WILL BE A MODILE BRICKS SHOULD BE A GOOD GUALTY STOCK BRICK. SAND FACED FLETTON TYPE BRICKS ARE NOT SUITABLE. BRICKS SHOULD BE LAID FROG DOWN. IF THE TOP COURSE OF

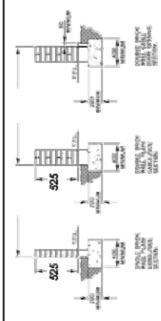
GABLE DOOR OPENING
THE DOOR THRESHOLD REQUIRES BRICK WORK ACROSS THE OPENING WHICH SHOLLD REQUIRES BRICK WORK ACROSS THE OPENING WHICH SHOLLD RELEVEL WITH THE FINISHED FLOOR LEVEL P. L.) OF THE OPENING FOR THE DOORWAY MO THE REGHT TO THE TOP OF THE WALL FROM THE THRESHOLD LEVEL REQUIRE THE HIGHEST ACCURACY AND ARE MOST IMPORTANT SO THAT THE DOOR FITS THE APERTURE CORRECTLY PLEASE ALSO BE AWARE THAT THE DOOR OPENS INWARDS AND THEREFORE THE FOUNDATIONS NEED TO AVOID ANY DOOR INTERFERENCE. IT IS ADVISABLE TO MAKE AWOODEN TEMPLATE TO CHECK THE DOOR APERTURE DIMENSIONS.

IF SINGLE SYMI WALLS ARE USED THEN PIERS SHOULD BE FORMED. AT THE DOOR OPENING

THRESHOLD THERE MUST BE A PROJECTION OF BRICKWORK / CONCRETE DIRECTLY INFRONT OF THE DOORWAYWITH A MINIMUM WIDTH OF SOMM. THIS NEEDS TO BE LEVEL WITH THE DOOR THRESHOLD OPENING IN ORDER TO SUPPORT THE OUTER EDGE OF THE DOOR

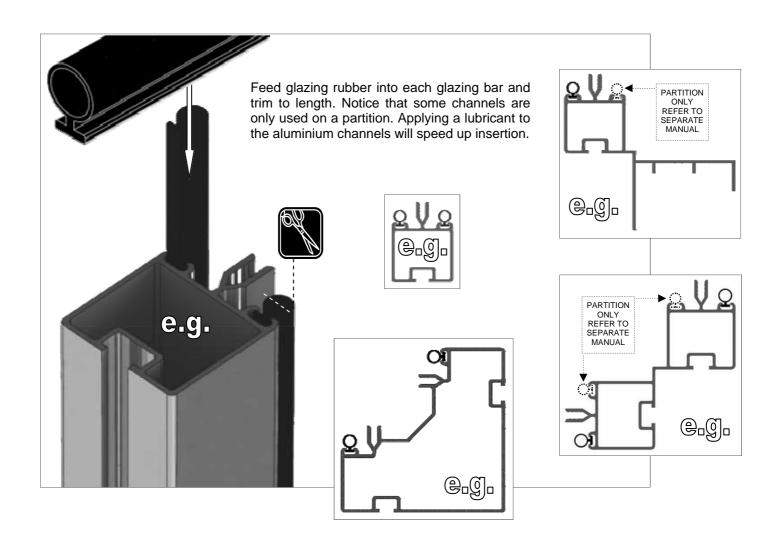
Property of Robinsons Greenhouses' @ 2017

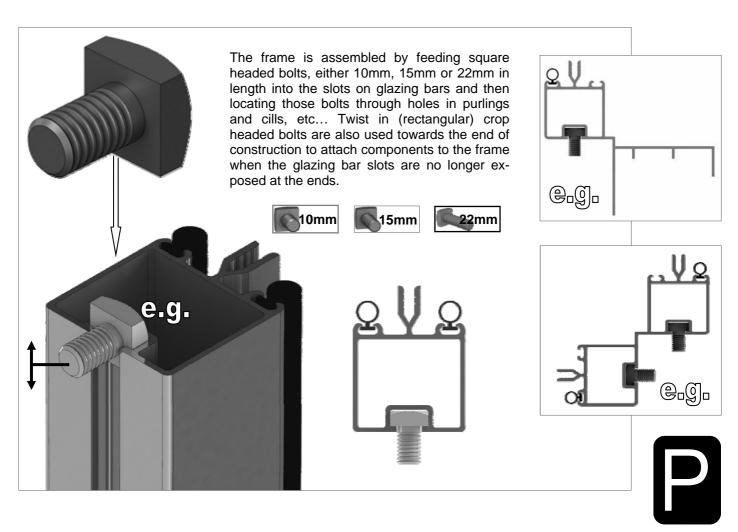
Robinsons



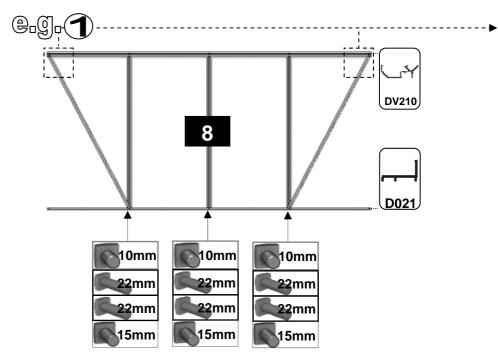
## TITLE:

# WITH 1 BAY RUGBY PORCH RUSHBY

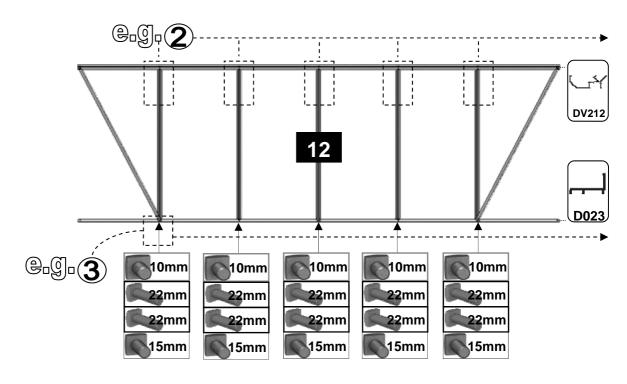




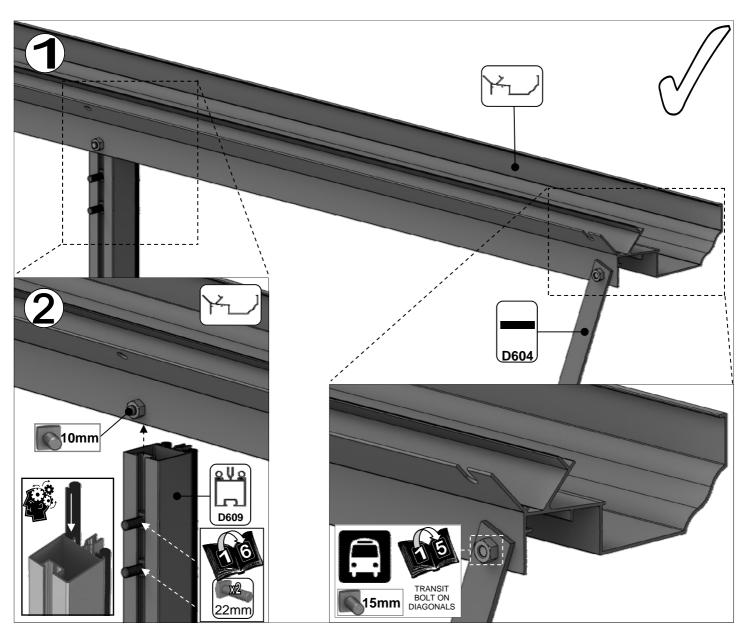
REAF	₹	9 x 8	9 x 12	
Part No	mm	Quantity		
DV210	2517	1		
DV212	3757		1	
D021	2514	1		
D023	3754		1	
D604	1316	2	2	
D609	1160	3	5	
D174	6	2	3	
SYBOL M6X11		3	5	
SYBOL M6X15		5	7	
SYBOL M6X22	1	6	10	
SYNUT M6		8	12	
D227 Rubber	1000 Q	7	12	

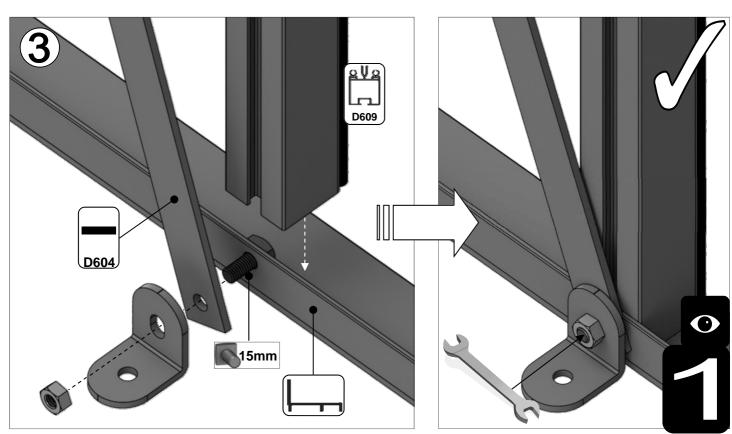








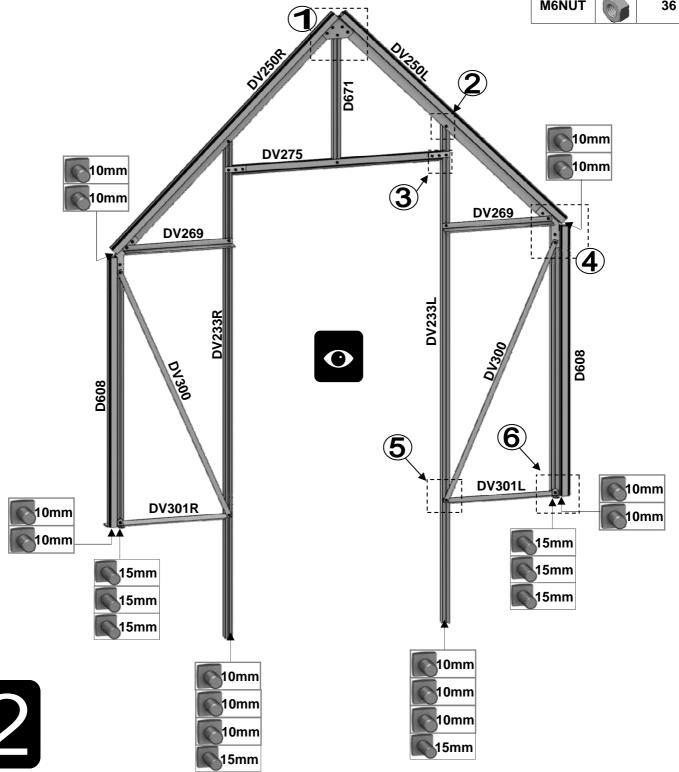


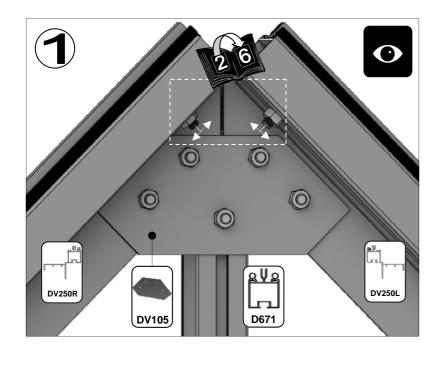


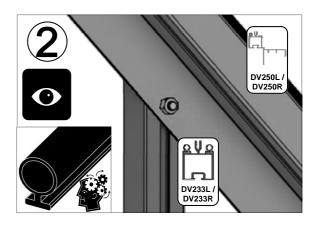


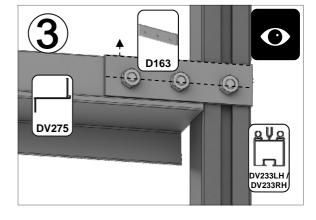
PORCH GABLE			
Part No	mm	Quantity	
D608	1160	2	
D671	610	1	
DV233L	2173	1	
DV233R	2173	1	
DV250L	1345	1	
DV250R	1345	1	
DV269	468	2	
DV275	904	1	
DV300	1193	2	

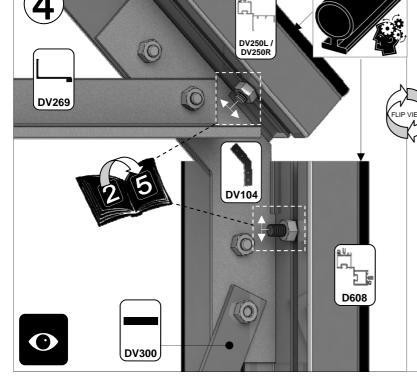
Part No	mm	Quantity
DV301L	537	1
DV301R	537	1
DV104		2
DV105		1
D163		2
D174	<b>P</b>	2
D227	Q	18m
M6X10		28
M6X15	Carried States	8
M6NUT		36

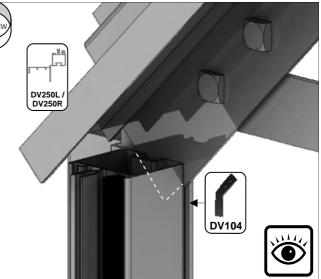


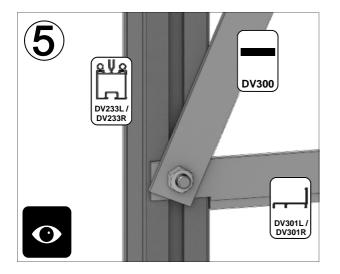


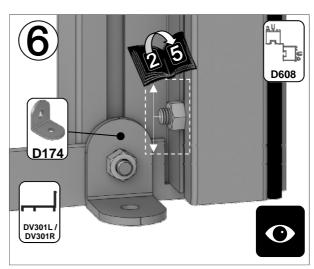








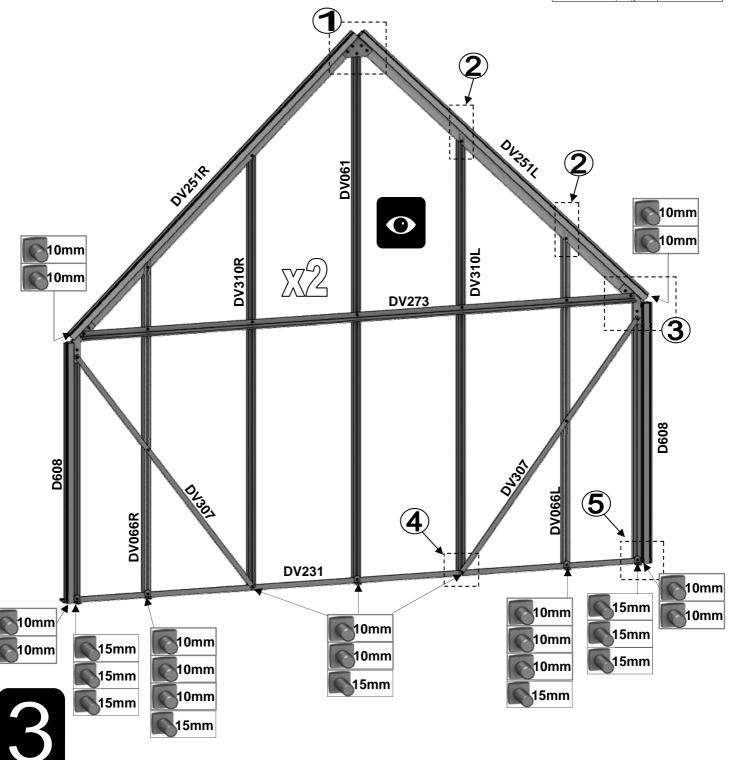


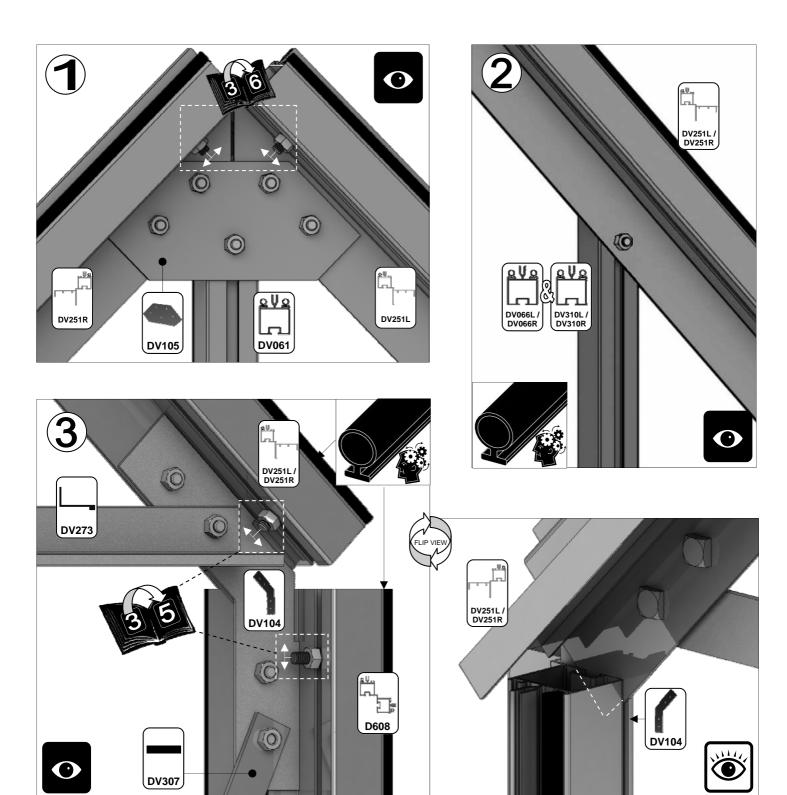


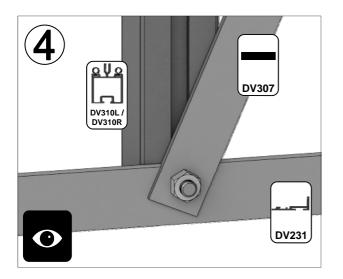


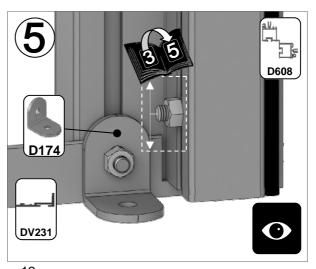
END GABLE X 2				
Part No	mm	Quantity		
D608	1160	4		
DV066L	1505	2		
DV066R	1505	2		
DV061	2401	2		
DV231	2614	2		
DV251L	1790	2		
DV251R	1790	2		
DV273	2468	2		
DV307	1350	4		

Part No	mm	Quantity
DV310L	1972	2
DV310R	1972	2
DV104		4
DV105	4	2
D174	9	10
D227	Q	56m
M6X10		58
M6X15		22
M6NUT		78

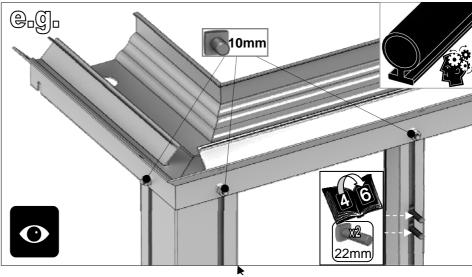




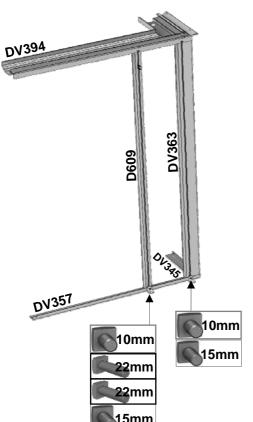




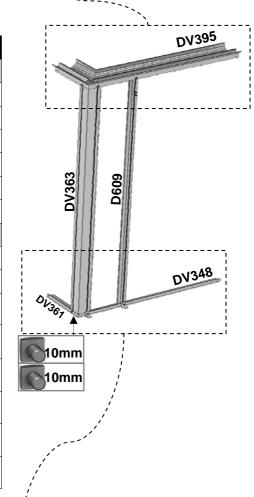




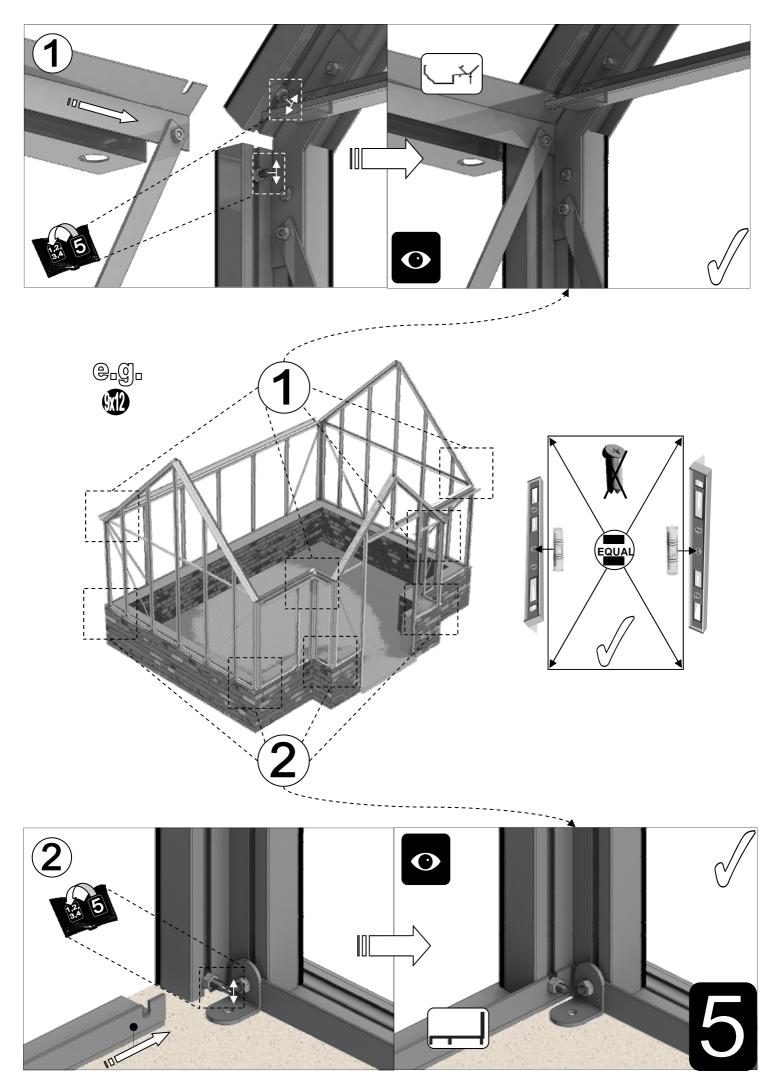


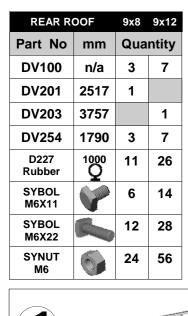


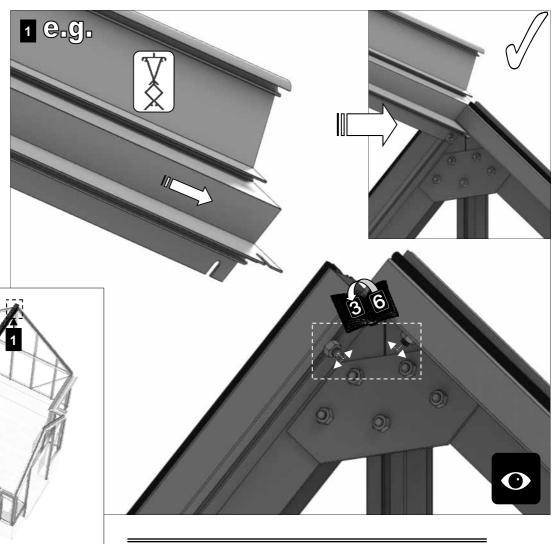
PORCH S	IDES	9x8	9x12
Part No	mm	Qua	antity
D609	1160		2
DV345	303	2	1
DV348	923		1
DV357	923		1
DV361	303	2	1
DV363	1160		2
DV393	327X327	2	
DV394			1
DV395	327X947		1
D174	9	2	4
D227 Rubber	1000 Q	5	10
SYBOL M6X11	1	6	8
SYBOL M6X15	8	2	4
SYBOL M6X22			4
SYNUT M6		8	12



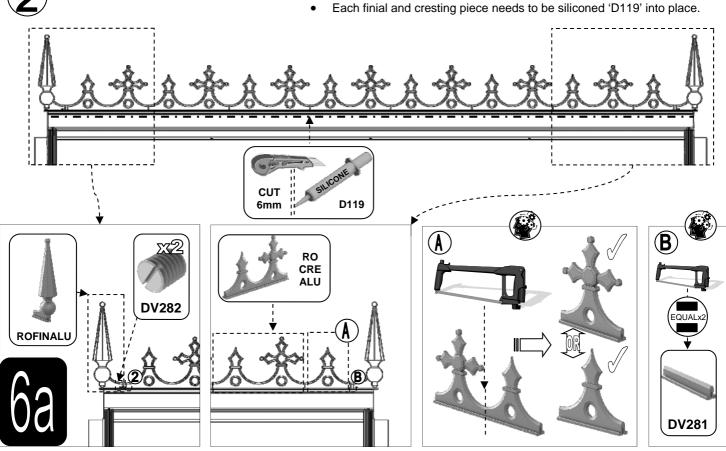


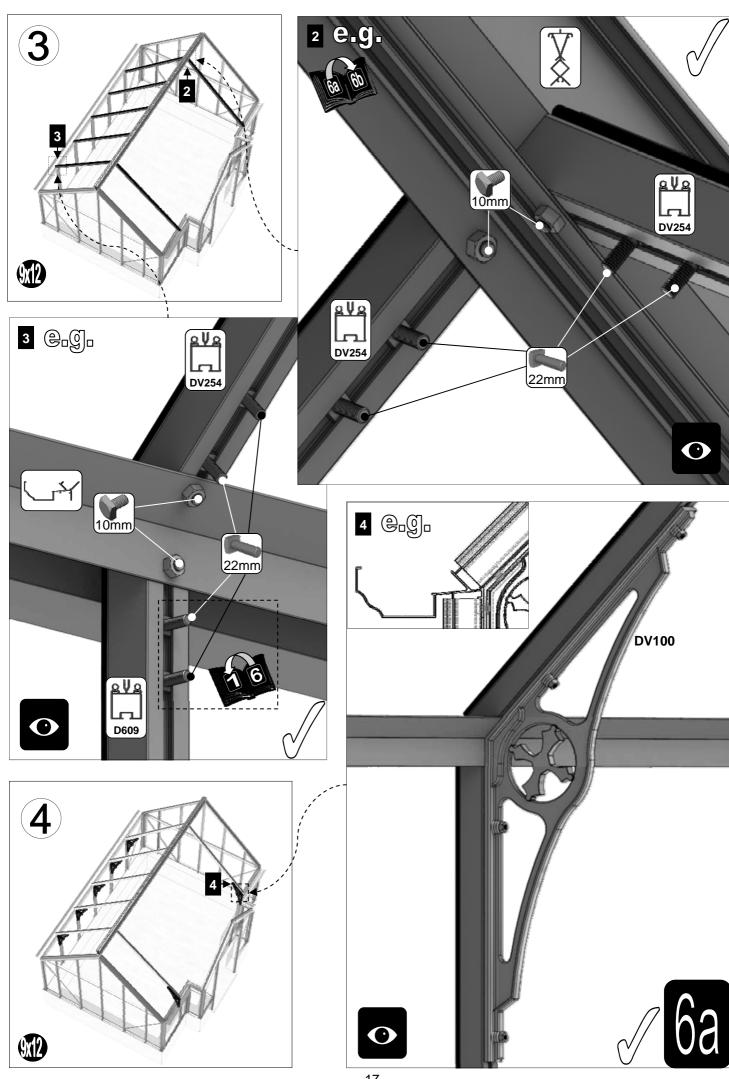




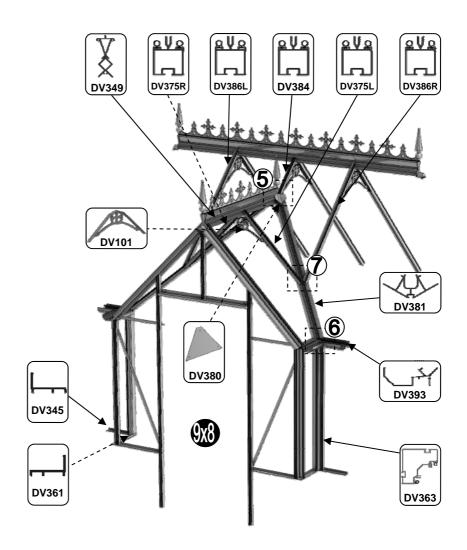


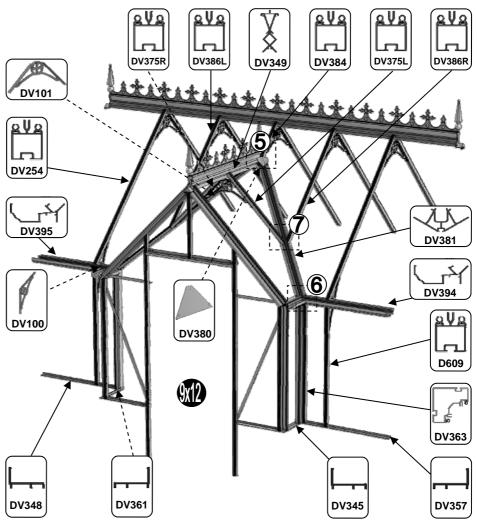
- End finials need to be pinched onto the ridge using 'DV282' grub screws.
  - Depending on your ridge length a half cresting may need to be cut. Some spacer bar may also be required 'DV281' cut into two equal sections.



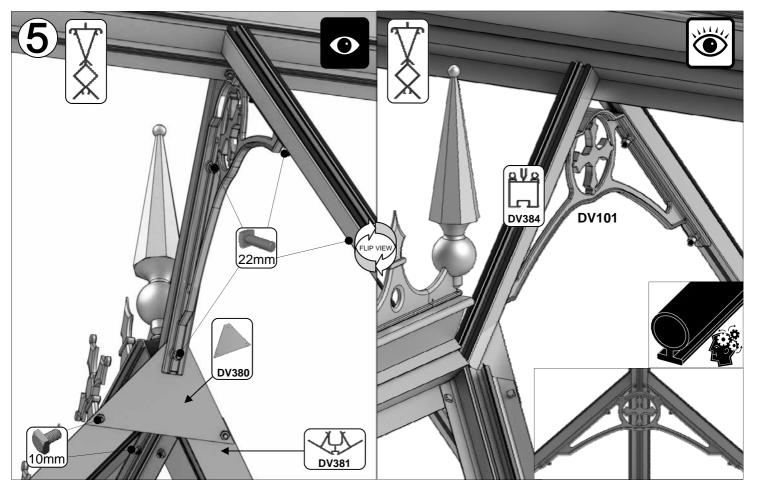


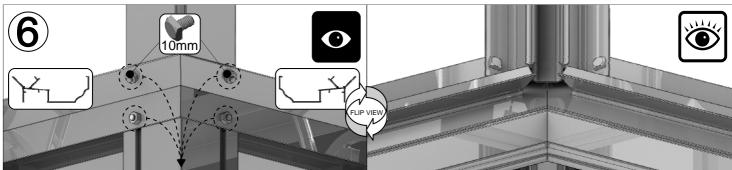
PORCH F	PORCH ROOF		9x12
Part No	mm	Qua	ntity
DV101	n/a	4	6
DV349	1230	•	1
DV375L	830	•	1
DV375R	830	•	1
DV380	n/a	•	1
DV381	1668	2	
DV384	444	1	
DV386L	1274	•	1
DV386R	1274	1	
D227 Rubber	1000 Q	10	
SYBOL M6X11		1	1
SYBOL M6X22		1	0
SYNUT M6		2	1



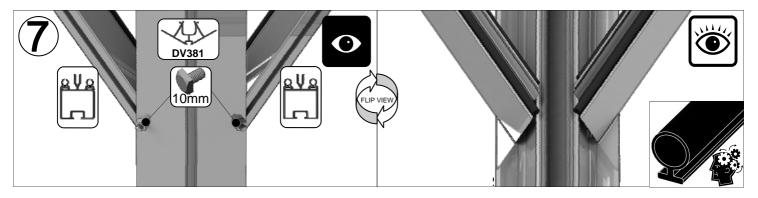


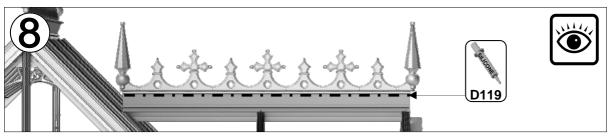




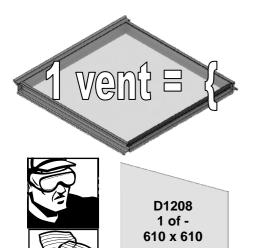


IMPORTANT: Because your porch gutter sections are welded together to eliminate the chance of any leaks the holes circled above can vary slightly in their locations. They may therefore require slight alteration to marry up with DV363 and DV381. Using an 8mm drill bit to enlarge the standard 7mm holes will for example give a little more play to aid fitting.





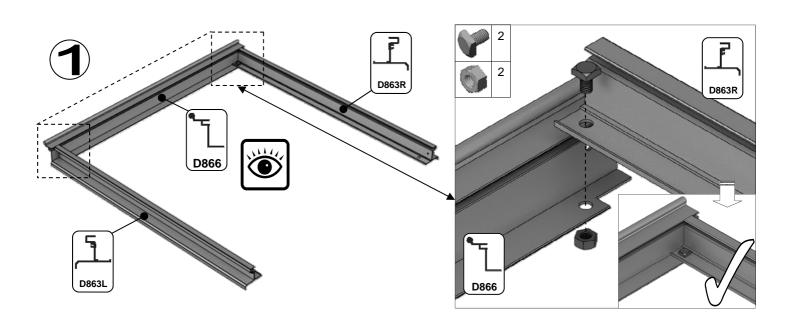


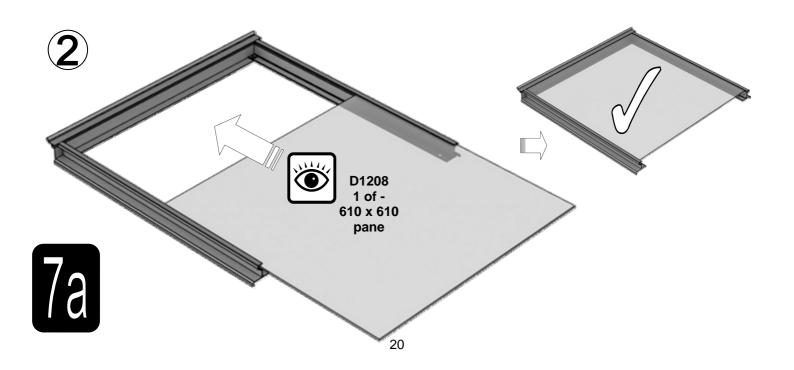


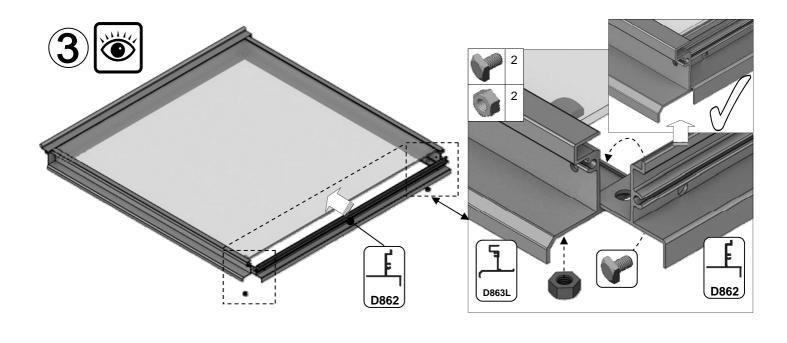
pane

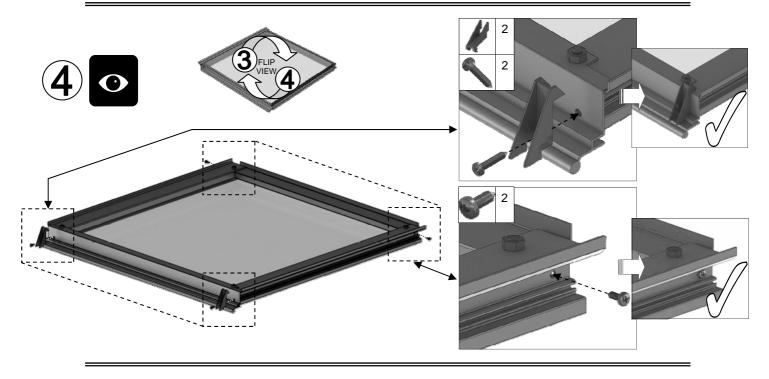
Part No		mm	Quantity
D866	<b>^</b> _	639	1
D863L	1	613	1
D863R	上	613	1
D862	<u></u>	593	1

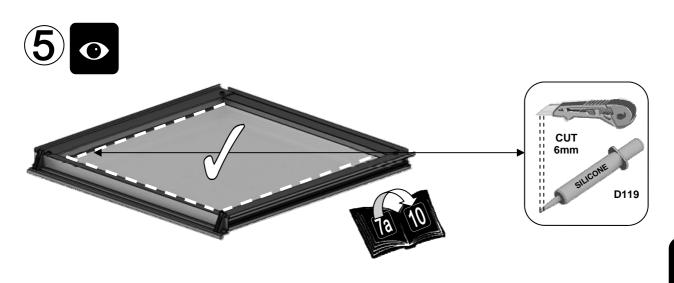
Part No		mm	Quantity
D220 PLUS SCREW		N/A	2
D205	-	N/A	2
SYBOL M6X11		10	4
SYNUT M6		M6	4
8 X 12 S/T FS6017	6	10	2
8 x 19 S/T FS6018		19	2







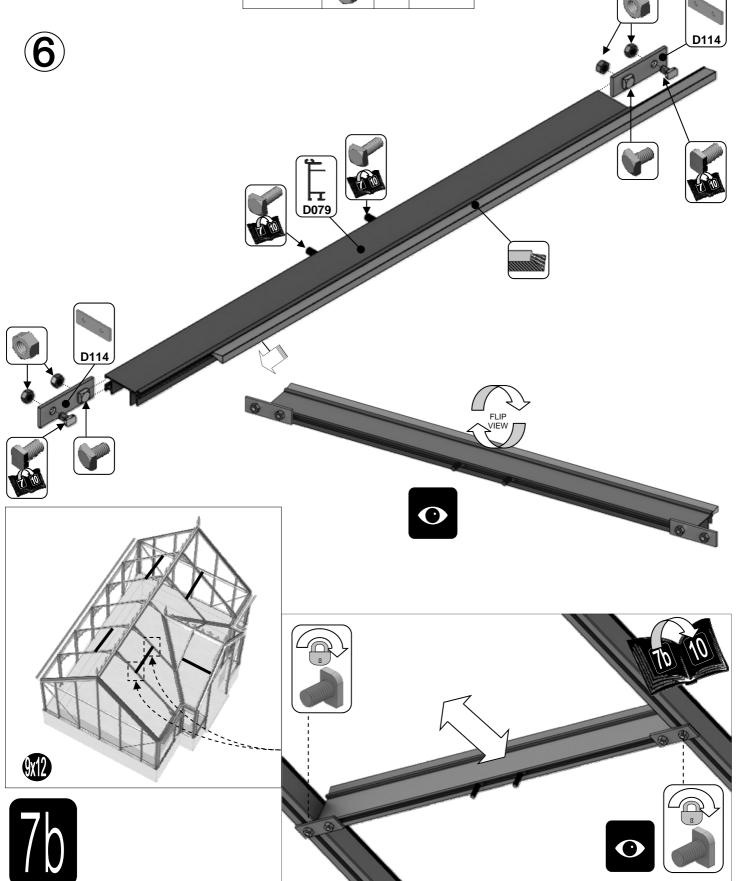


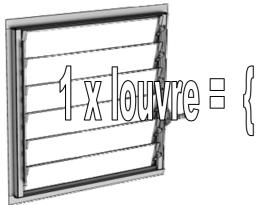




Part No		mm	Quantity
SY- BOLM6X11		10	2
SY- BOLM6X15	P	15	2
SYBOLM6 X11CROP		10	2
SYNUTM6		N/A	4

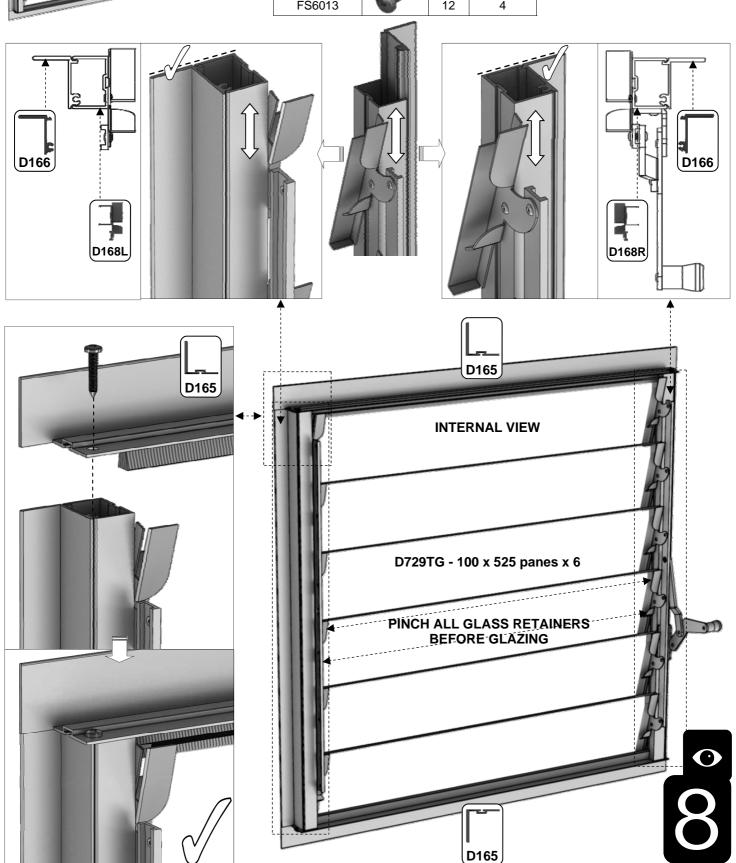
Part No		mm	Quantity
D079 PLUS FLUFF	Ţ	590	1
D114	0 0	N/A	2





Part No		mm	Quantity
D168L		552	1
D168R (handle)	事丰	552	1
D165		612	2
D166	<del> </del>	552	2
FS6013		12	4





PORCI	9x8 9x12			
PART No	SECTION	SIZE (mm)	QUANTITY	
D613		460	1	
D618		1144	7 11	
D662		600	1	
DV403L/R		1505	2 + 2	
DV408	4	2401	2	
DV479		1384	1	
DV610L/R	_	1972	2 + 2	
DV633L/R		2173	1+1	
DV654		1821	3 7	
DV675L/R		863	1 + 1	
DV685L/R		1305	1+1	
D610	4	1160	6	
D620		1144	6	
DV650		1345	2	
DV651	r	1790	4	
D614		1162	6	
D619		1144	13 17	
D666		602	1	
D685		459	1	
DV435		2401	2	
DV480		1384	1	
DV611L/R	ノ し	1972	2 + 2	
DV615L/R		1505	2 + 2	
DV634L/R		2173	1 + 1	
DV656		1378	2	
DV657		1821	7 11	
DV679L/R		863	1 + 1	
DV686L/R		1305	1 + 1	

### GLAZING (plans pto):

Glass and aluminium can potentially cause injury. Please ensure you wear protective goggles, gloves, headgear and suitable footwear when assembling and glazing the building.



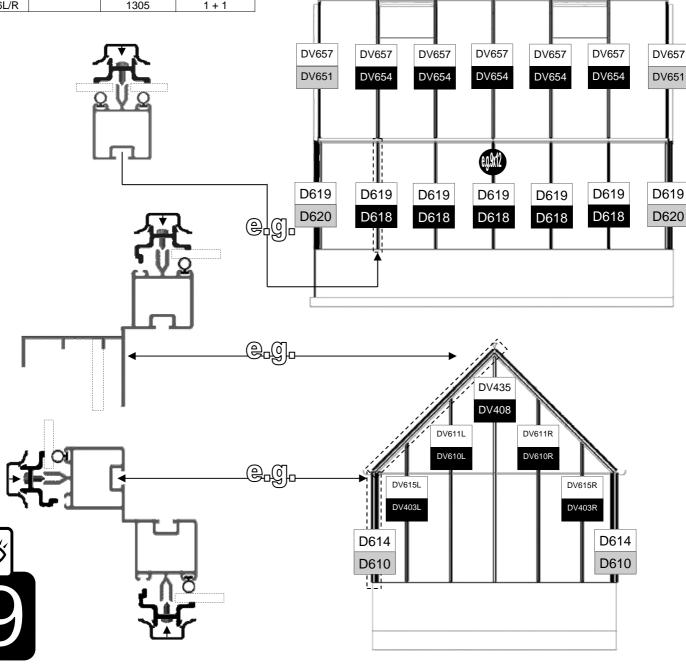


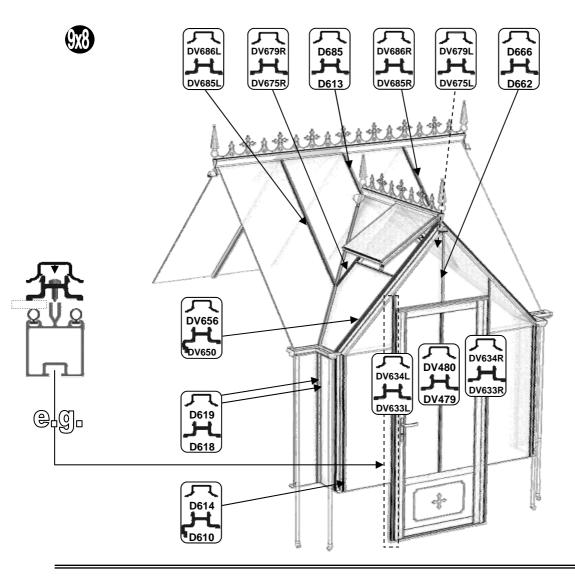
Please remember that glass is fragile and should be handled with extreme care. Always clear up and dispose of any breakages immediately.

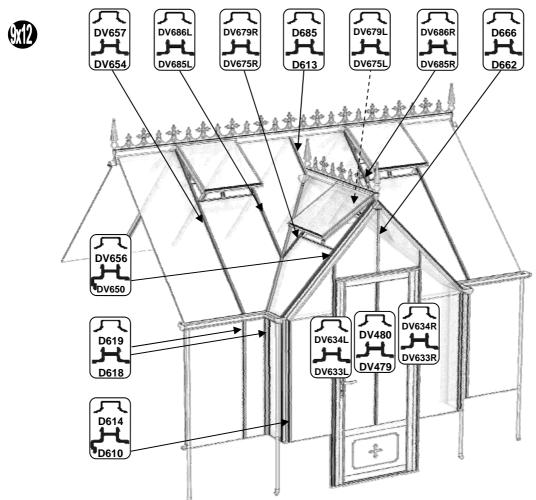
Layout the plastic bar cappings e.g. D618 and covers e.g. D619 around the building like a sundial checking that all is present and correct. You can also place the roof cappings in the gutters so they are closer to hand.

If you have a building which has aluminium cover caps then the roof covers are held in place with low-profile countersunk screws 'FS6020'. It looks neatest if all of these screws go towards the ridges of the building, see right.







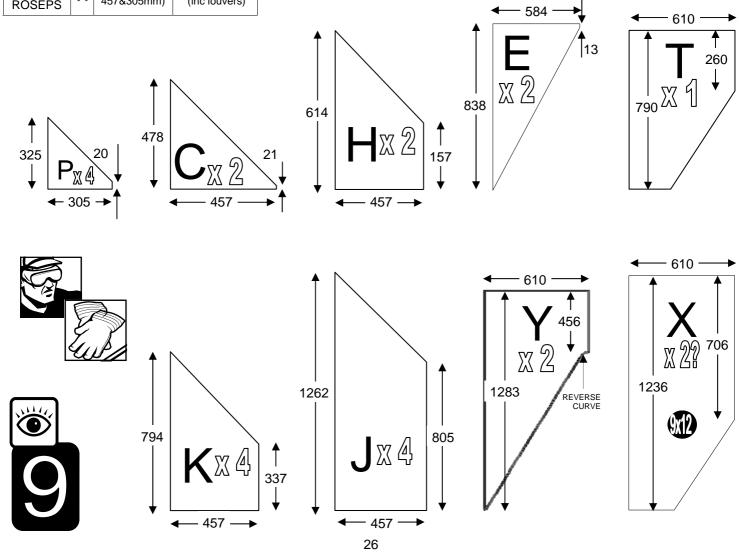


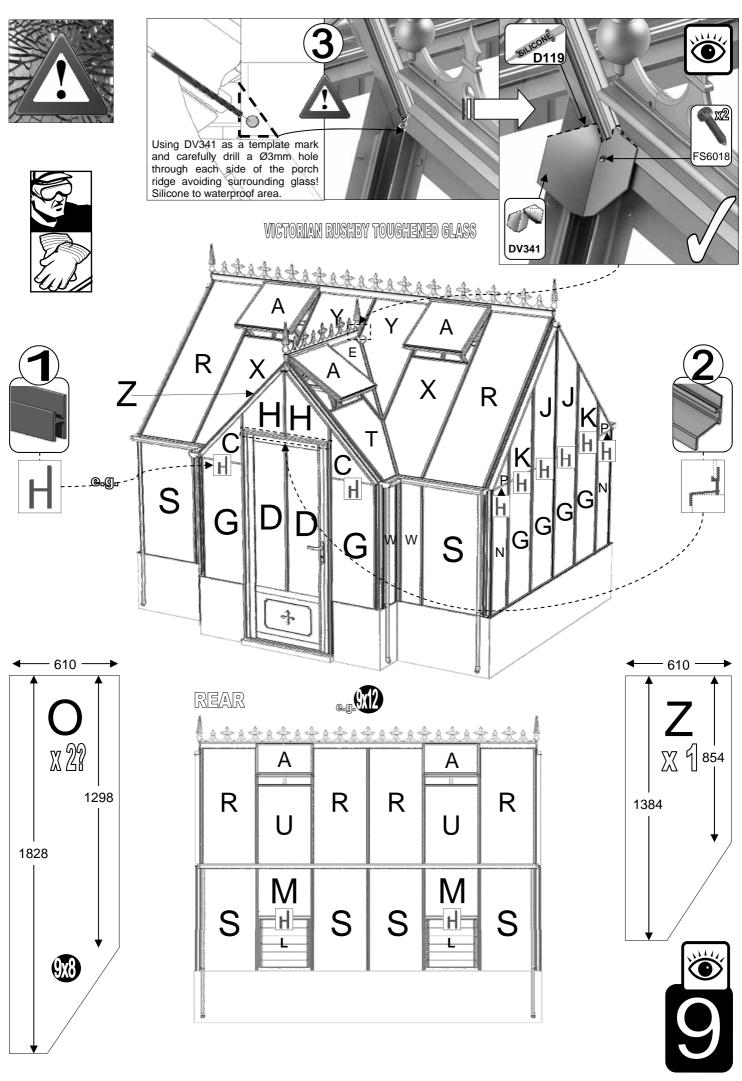


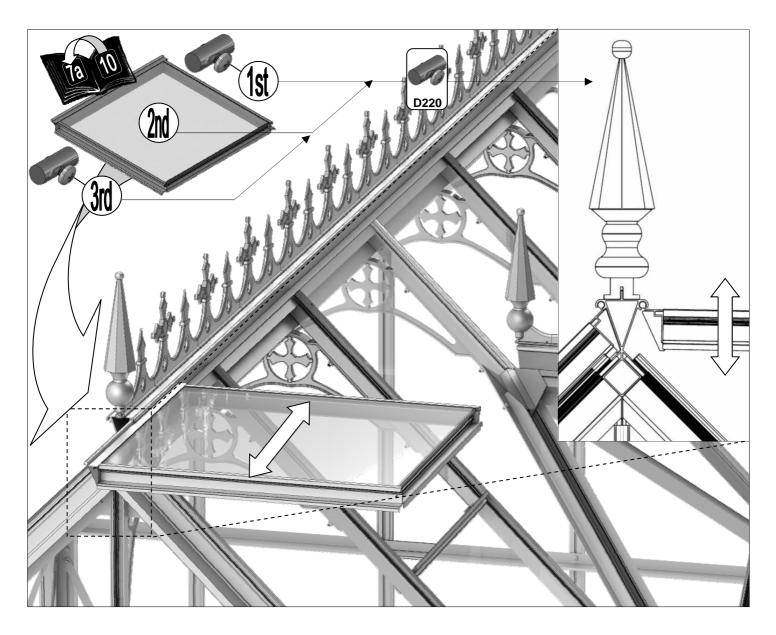
POR	9x8	9x12		
PART No		Size (mm) QUANTIT		
D624	М	610 X 550	2	
D625	N	305 X 1162	4	
D729	L	525 X 100	12	
D769	G	457 X 1162	10	
D1208	Α	610 X 610	2	5
D1216	S	610 X 1162	2	6
DV507	Р	ANGLE	4	
DV700	D	357 X 1384	2	
DV705	R	610 X 1828	3	6
DV710	С	ANGLE	2	
DV712	Н	ANGLE	2	
DV713	K	ANGLE	4	
DV714	J	ANGLE	4	
DV721	U	610 X 1236	1	2
DV725	Е	ANGLE	2	
DV735	W	215 X 1162	4	
DV737	Т	ANGLE	1	
DV743	Х	ANGLE		2
DV744	Υ	SPECIAL ANGLE	2	
DV746	Z	ANGLE	1	
DV747	0	ANGLE	2	
D223/B	ائے	Cut to 904mm	1	
D101 /	_ [	610 long (inc	14	
ROSEPS	Н	457&305mm)	(inc louvers)	

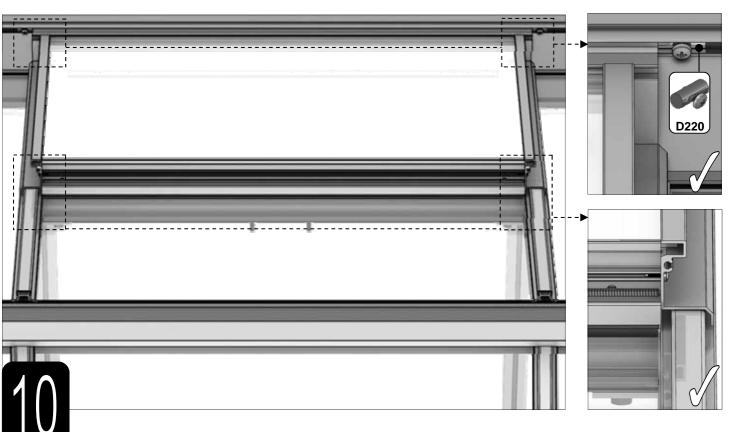
IMPORTANT: On the roof sections please make sure that you place a screw around 25mm / 1" from the bottom of each capping strip (create a hole in the plastic if required) and that the screws are nice and tight to avoid any glass slippage.

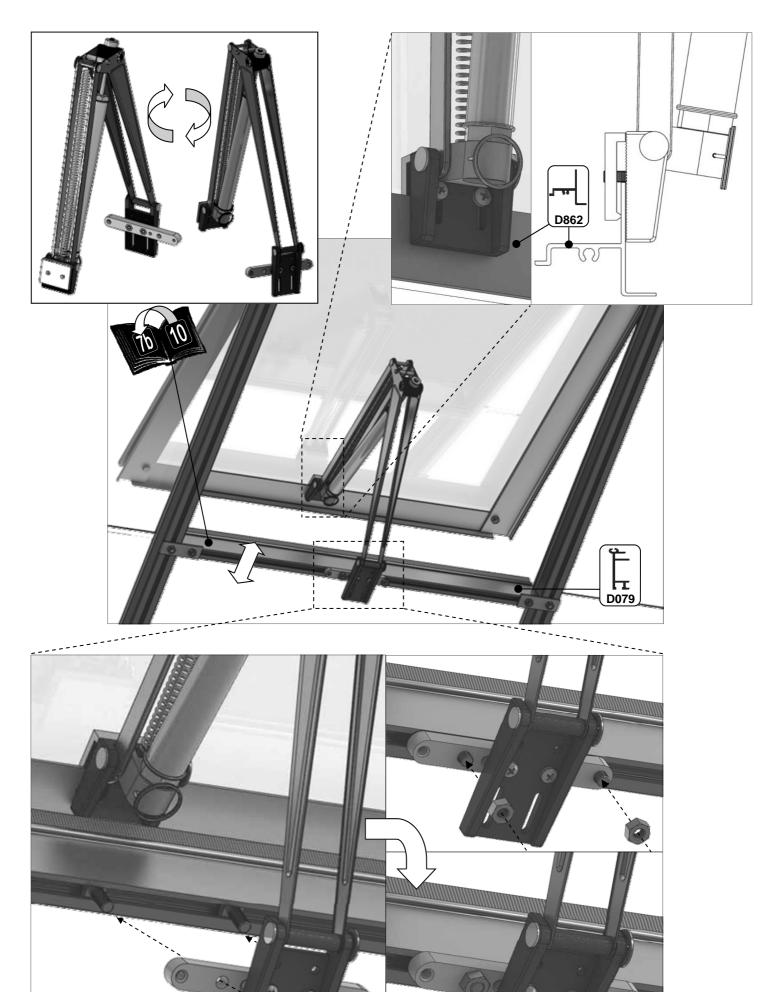


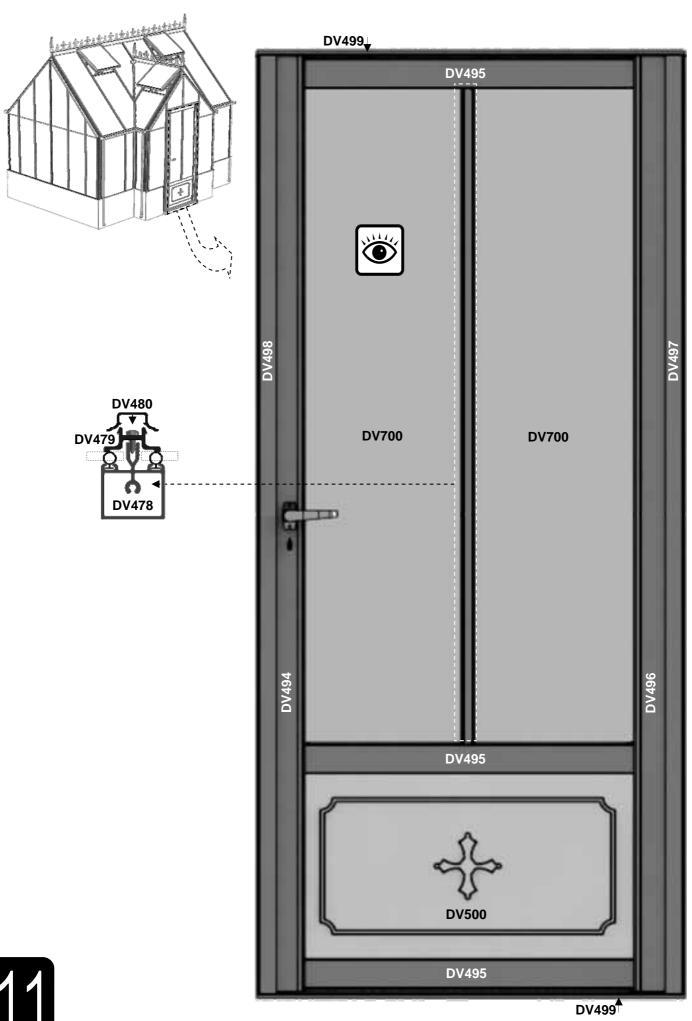


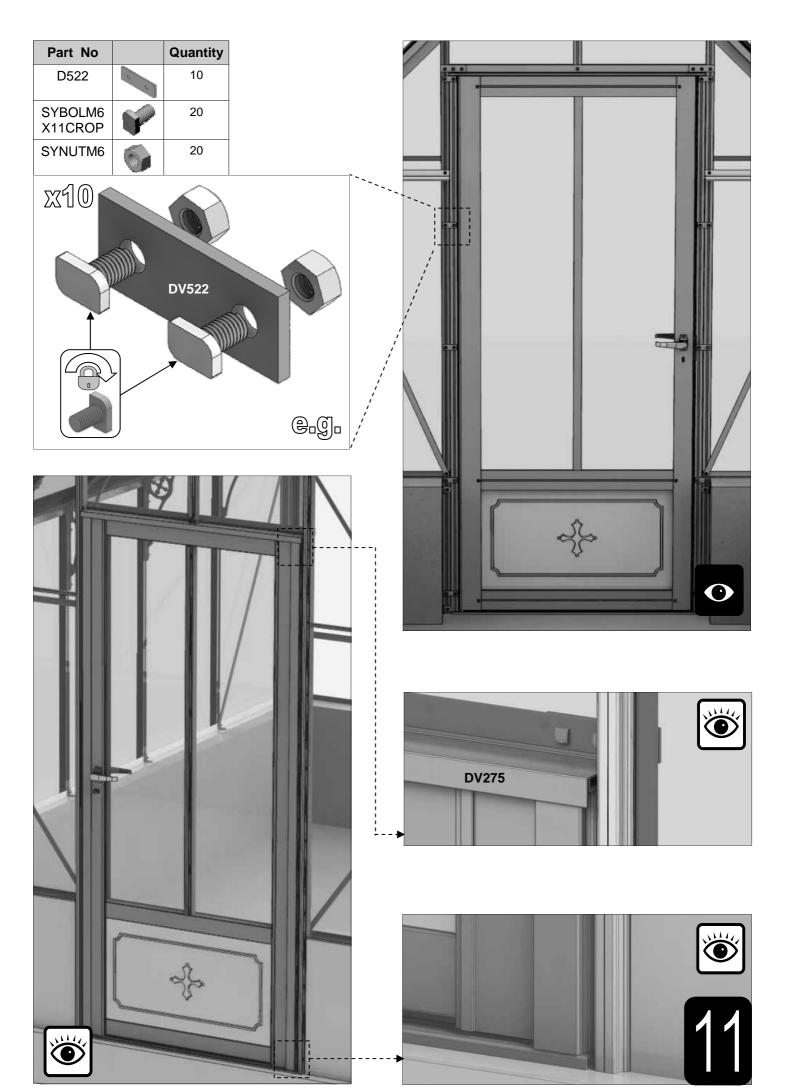


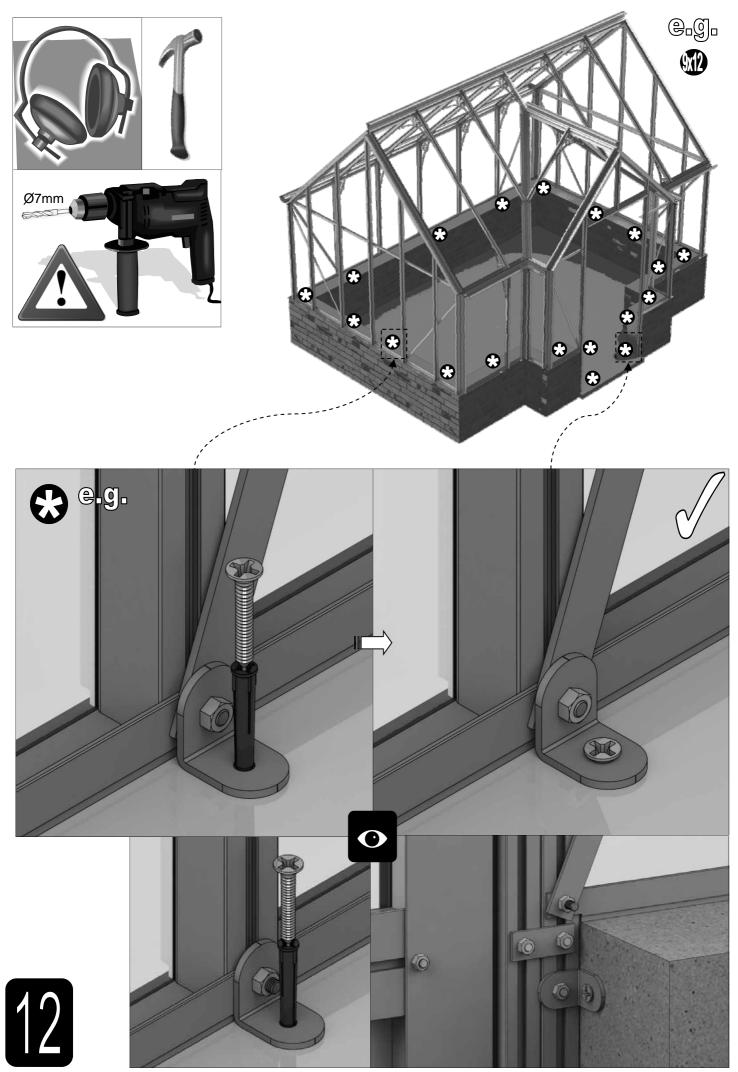


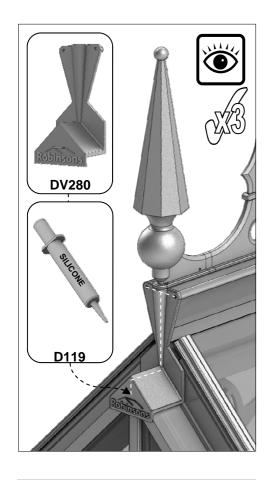


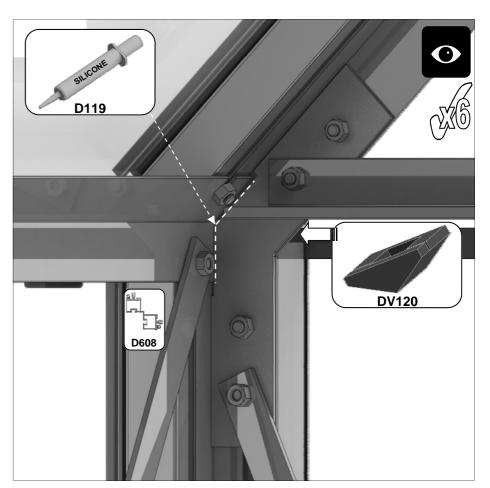


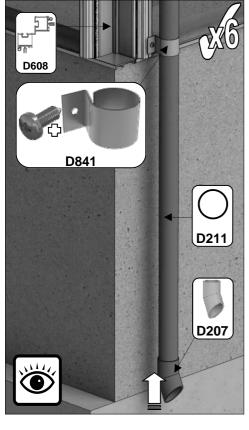






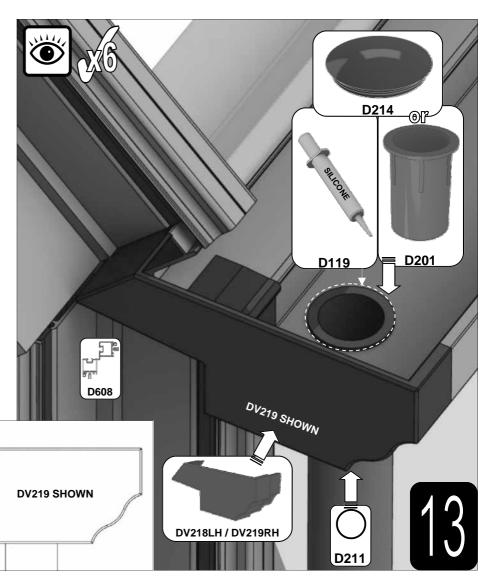


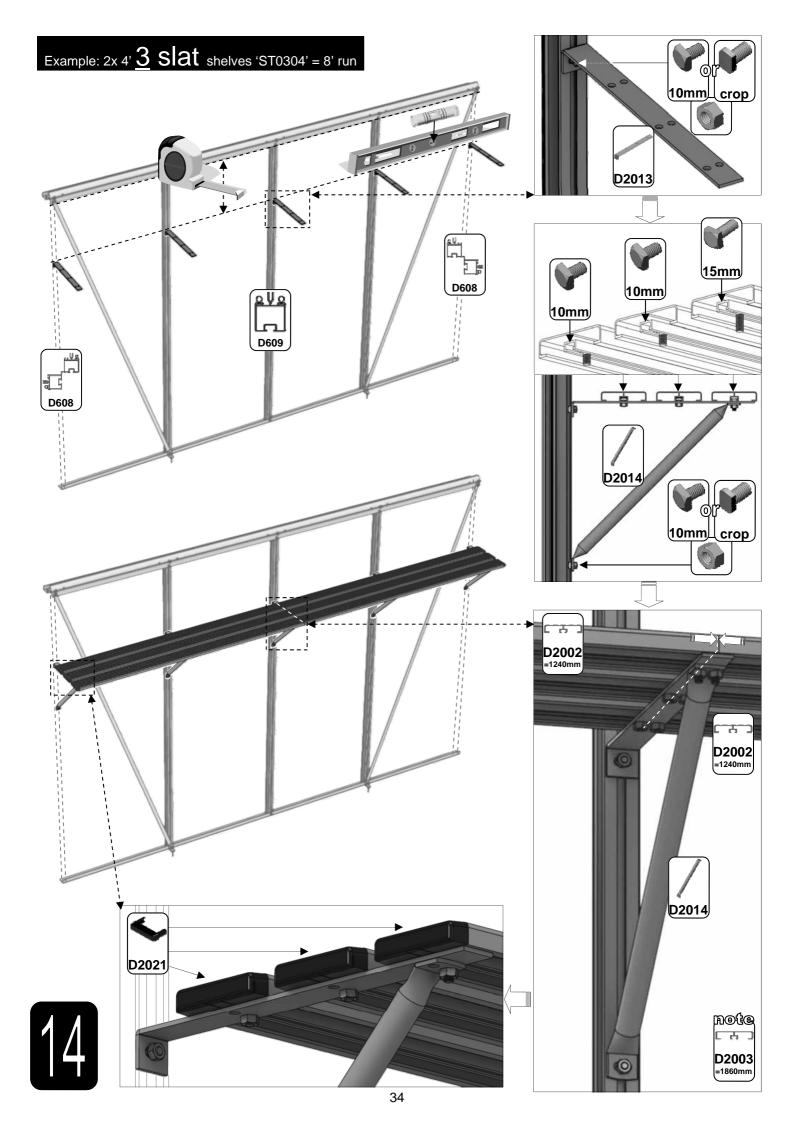


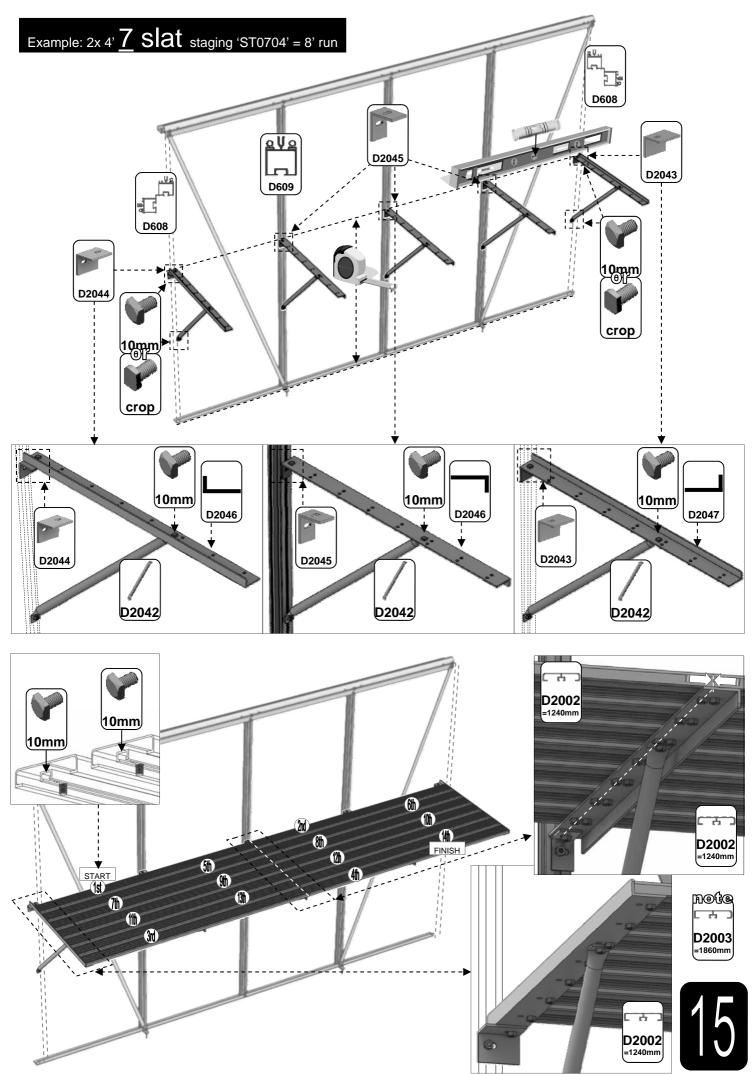


CUT

D208







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